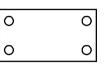
	STRUCT	TUAL STEEL F	OST	FOF	R GRI	OUND	MOL	INTE	) SI	GNS		
POST DES.	NDM SIZE	TORQUE AND HIGH STRENGTH		BASE CONNECTION DATA TABLE (mm)								
NO. <del>*</del>		BOLTS	А	В	С	D	Е	F	G	W	R	
1	W150×13	16 mm ROUND	128	51		70	29	19	13	6	9	
2	W150x22	× 70 mm			32							
3	W200×27	39 Nm										
4	W250x33	19 mm ROUND										
5	W250x39	× 90 mm	153	57	35	89	32	25 19	19	8	10	
6	W310×39	63 mm										

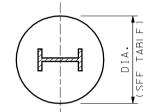
	POST AND FOOTING DATA TABLE											
Dec.     MA33		STUB LENGTH	DIA.	LEVEL GROUND		1:6 GRADE		1:4 GRADE		1:2 OR 1:3 GRADE		
NO. *	JIZL	kg/m	(mm)	(mm)	DEPTH (m)	m <sup>3</sup>	DEPTH (m)	m <sup>3</sup>	DEPTH (m)	m³	DEPTH (m)	m³
1	W150	13	915	380	915	0.11	965	0.12	990	0.13	1065	0.13
2	W150	22	1220	610	1220	0.36	1270	0.38	1295	0.39	1370	0.41
3	W200	27	1370	710	1370	0.54	1420	0.56	1445	0.57	1525	0.60
4	W250	33	1525	915	1525	1.00	1575	1.04	1600	1.06	1675	1.11
5	W250	39	1525	915	1525	1.00	1600	1.05	1650	1.09	1755	1.16
6	W310	39	1675	915	1675	1.10	1755	1.16	1805	1.19	1905	1.26

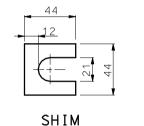
SHEET METAL BOLT RETAINER CUT FROM 0.39 mm GALVANIZED SHEET METAL. PLACE BETWEEN BASE PLATES. SIZE VARIES TO FIT PLATE. BOLT HOLES TO BE 2 mm LARGER THAN REQUIRED BOLT SIZE.



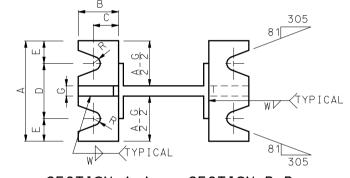
**BOLT RETAINER** 

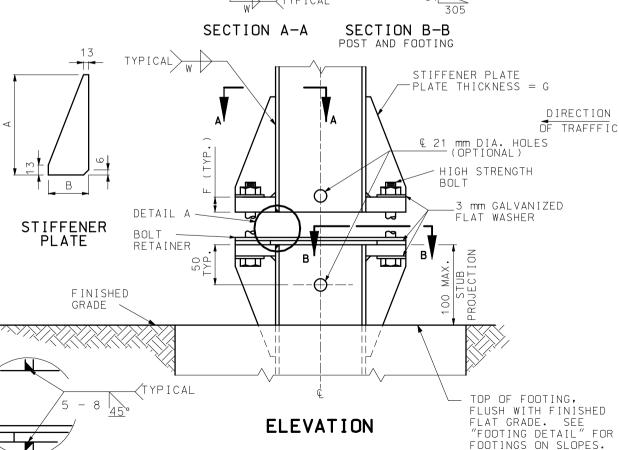
\* FOR POST DESIGNS NUMBERS 3, 4, 5 AND 6
HAVING WEIGHTS GREATER THAN 27 kg/m.,
POSTS SHALL BE SPACED AT LEAST 2.1 m APART.
FOR POST DESIGNS NUMBERS 1 AND 2, POSTS
MAY BE SPACED LESS THAN 2.1 m APART. DO NOT
USE THREE NUMBER 1 OR 2 POSTS WITH A SIGN
WIDTH OF LESS THAN 3.15 m.

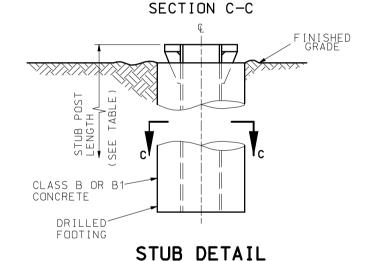


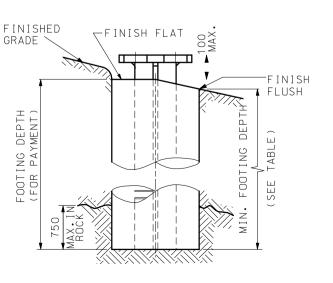


DETAIL A









FOOTING DETAIL

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

DESIGN SPECS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS. LUMINAIRES AND TRAFFIC SIGNALS — 1985.

POSTS TO BE GALVANIZED AFTER FABRICATION.

METAL PROJECTING BEYOND THE PLANE OF THE PLATE FACE WILL NOT BE ALLOWED.

REMOVE ALL GALVANIZING RUNS OR BEADS IN THE WASHER AREA.

ALL STRUCTURAL STEEL STIFFENER PLATES AND BASE PLATES, FOR GROUND MOUNTED SIGNS SHALL MEET THE REQUIREMENTS OF ASTM A 36 OR AASHTO M 223 345 MPa, OR AASHTO 222, MINIMUM YIELD 345 MPa.

IN THE EVENT THE DISTANCE BETWEEN THE TOP OF THE FOOTING AND THE BOTTOM OF THE SIGN IS LESS THAN 2.3 m, THE SIGN HEIGHT AND POST LENGTH IS TO BE INCREASED SUFFICIENTLY TO ACCOMMODATE THIS MINIMUM SPACING.

HINGE PLATES NOT REQUIRED ON SINGLE POST SIGNS OR ANY SIGNS USING PIPE POSTS.

NUTS ON HINGE PLATE BOLTS SHALL BE TIGHTENED TO THE REQUIRED MINIMUM BOLT TENSION VALUES SHOWN IN TABLE 1 SEC. 1080 OF THE STANDARD SPECIFICATIONS.

THE NUT SHALL BE FREE RUNNING. IF THE NUT WILL NOT SPIN ON THE BOLT BECAUSE OF GALVANIZING IRREGULARITIES, A LUBRICANT SHALL BE APPLIED.

ALL BREAKAWAY ASSEMBLY BOLTS SHALL BE TIGHTENED IN A SYSTEMATIC MANNER TO THE PRESCRIBED TORQUE SHOWN ON THIS DRAWING.

EACH BREAKAWAY ASSEMBLY BOLT SHALL BE LOOSENED AND RE-TIGHTENED TO THE REQUIRED TORQUE IN THE SAME ORDER AS THE INITIAL TIGHTENING.

THE THREADS SHALL BE BURRED AT THE NUT USING A CENTER PUNCH TO PREVENT NUT FROM LOOSENING.

POST LENGTH QUANTITY SHOWN ON PLANS INCLUDES STUB.

13 mm X 65 mm HIGH STRENGTH. BOLTS FOR PIPE POSTS SHALL BE OF THE DESIGNATION AASHTO M 164 OR ASTM A449. ALL OTHER H.S. BOLTS SHALL BE OF THE DESIGNATION AASHTO M 164.

FURNISH TWO 0.3 mm  $\pm$  AND TWO 0.08 mm  $\pm$  THICK SHIMS PER POST FROM BRASS SHIM STOCK OR STRIP, DESIGNATION ASTM B 36. SHIM AS REQUIRED TO PLUMB POST.

HIGH STRENGTH BOLTS WITH HEX NUT AND THREE WASHERS WITH EACH BOLT ARE TO BE GALVANIZED.

OPTIONAL HOLES (21 mm ROUND FOR "I" SHAPE POSTS AND 14 mm ROUND FOR PIPE POST BASE PLATES) AS SHOWN IN "ELEVATIONS" ARE TO BE USED AS AID FOR GALVANIZING ONLY.

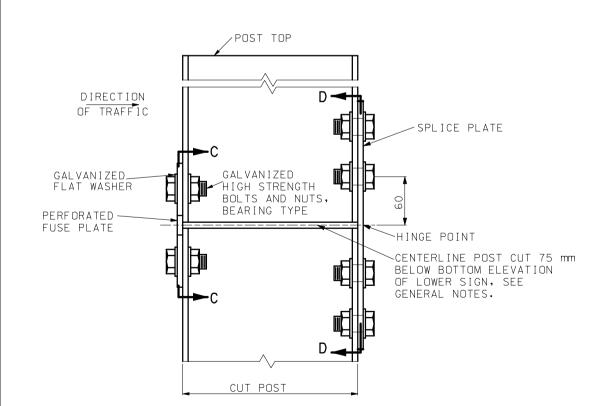
SIGN MOUNTING DETAILS

BREAKAWAY ASSEMBLIES FOR
GROUND MOUNTED SIGNS

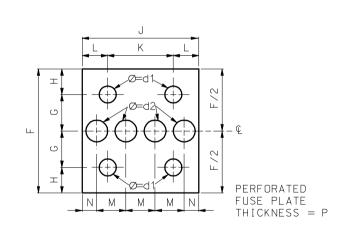
\_\_\_\_ | EFFECTIVE: 11-01-2006 M903.03BD

Ī	WIDE	FLANGE	STRUCTURAL	STEEL	POSTS	DESIG	N DATA				PEF	RFORA	TED	FUSE	PLA	ΓE DA	ATA T	ABLE			
	POST DES. NO.	NOM. SIZE (mm)	MASS kg/m	DEPTH (mm)	FLA WIDTH (mm)	THICK (mm)	WEB THICK (mm)	POST DESIGN NO.	F (mm)	G (mm)	H (mm)	( mm )	K (mm)	L (mm)	M (mm)	N (mm)	d1 (mm)	d2 (mm)	P (mm)	BOLT DIA. (mm)	MASS (EA.) (kg)
l	1	W150	13	150	100	5.5	4.32	1	108	25	29	102	57	22	25	13	14	19	5	13	0.34
	2	W150	22	152	152	6.6	5.84	2	127	32	32	152	89	32	38	19	17	32	6	16	0.76
	3	W200	27	207	133	8.4	5.84	3	127	32	32	133	70	32	32	19	17	27	6	16	0.68
	4	W250	33	258	146	9.1	6.10	4	152	38	38	146	70	38	35	21	21	29	8	19	1.14
l	5	W250	39	262	147	11.2	6.60	5	152	38	38	146	70	38	35	21	21	29	8	19	1.14
1	6	W310	39	310	165	9.7	5.84	6	152	38	38	165	89	38	41	21	21	33	8	19	1.27

THE WEIGHT OF STRUCTURAL STEEL POSTS SHOWN IN THE CONTRACT HAS BEEN COMPUTED USING THE WEIGHTS SHOWN.



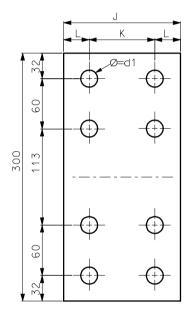
ELEVATION HINGE PLATE DETAIL



### ELEVATION C-C

ALL HOLES SHALL BE DRILLED. ALL PLATE CUTS SHALL PREFERABLY BE SAW CUTS. HOWEVER: FLAME CUTTING WILL BE PERMITTED PROVIDED ALL EDGES ARE GROUND.

PERFORATED FUSE PLATE AND SPICE PLATE SHALL BE FABRICATED FROM ASTM A 36 STRUCTURAL STEEL.



POST DESIGN

NO.

( mm )

29

38

( mm )

102

152

133

146

165

SPLICE PLATE THICKNESS = U

### ELEVATION D-D

GENERAL NOTE:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE

SPLICE PLATE DATA TABLE

( mm )

13

19

19

21

( mm )

22

32

32

38

38

( mm )

57

70

89

BOLT DIA.

( mm )

13

16

16

19

19

19

d1 (mm)

14

17

21

MASS

(EA.)

(kg)

0.34

0.76

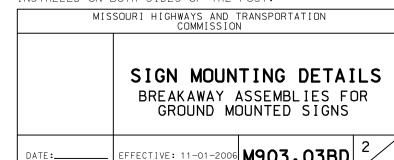
0.68

1.14

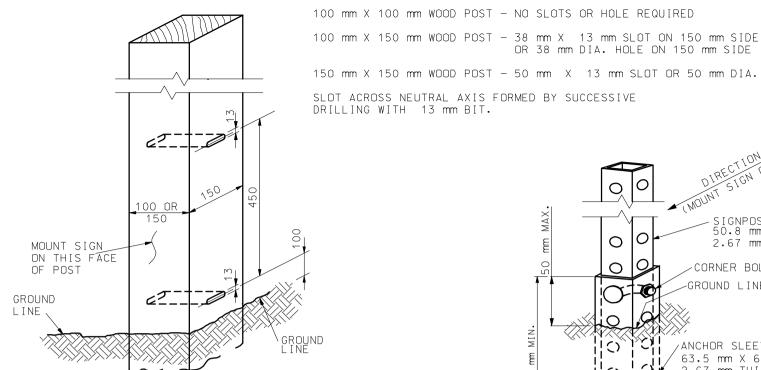
1.14

1.27

FOR ROADWAYS WHERE TRAFFIC MAY STRIKE THE BACKSIDE OF THE POST, PERFORATED FUSE PLATES SHALL BE INSTALLED ON BOTH SIDES OF THE POST.



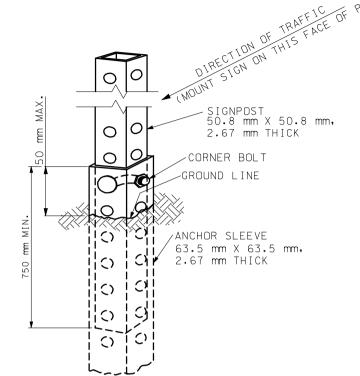
M903.03BD



DR 38 mm DIA, HOLE ON 150 mm SIDE

150 mm X 150 mm WOOD POST - 50 mm X 13 mm SLOT OR 50 mm DIA, HOLE

SLOT ACROSS NEUTRAL AXIS FORMED BY SUCCESSIVE DRILLING WITH 13 mm BIT.



WOOD POST DETAIL

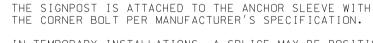
FOUR 8mm GALVANIZED ASTM A 449 BOLTS, NUTS

AND WASHERS

DIRECTION OF TRAFFIC (MOUNT SIGN ON THIS FACE OF I

GROUND

LINE



IN TEMPORARY INSTALLATIONS, A SPLICE MAY BE POSITIONED ENTIRELY BETWEEN 450 mm AND 1500 mm ABOVE GROUND LINE TO ACCOMMODATE READILY AVAILABLE STOCK. THE SPLICE SHALL CONSIST OF A 300 mm PIECE OF 44 mm TUBE, INSERTED 150 mm INTO BOTH THE UPPER AND LOWER SIGNPOST SECTIONS AND CORNER-BOLTED AT BOTH ENDS.

# PERFORATED SQUARE STEEL TUBE POST DETAIL

SPLICE SHALL BE POSITION ENTIRELY BETWEEN GROUND LINE AND 450 mm ABOVE GROUND LINE.

IN TEMPORARY INSTALLATIONS, THE SPLICE MAY BE POSITIONED BETWEEN 450 mm AND 1500 mm ABOVE GROUND LINE, PLACED TO ENTIRELY ELIMINATE THE NEED FOR AN ADDITIOAL SPLICE WHEN READILY AVAILABLE STOCK IS USED.

ONLY ONE SPLICE WILL BE ALLOWED PER POST.

USE OF SPLICE IS OPTIONAL.

		POST TYPE				
SIGN AREA (SQ. m)	U-CHANNEL	WOOD	PERFORATED SQUARE STEEL TUBING			
≤ 0.90	1 - 4.5 kg/m*	1 - 100mm X 100mm	1 - 50.8mm 12 GÅ.			
> 0.90 ≤ 1.44	2 - 4.5 kg/m	2 - 100mm X 100mm 1 - 100mm X 150mm	2 - 50.8mm 12 GA.			
> 1.44 ≤ 2.16	2 - 4.5 kg/m	2 - 100mm X 150mm	3 - 50.8mm 12 GA.			
> 2.16 ≤ 2.70	3 - 4.5 kg/m	2 - 100mm X 150mm	N/A			
> 2.70 ≤ 4.50	N/A	2 - 150mm X 150mm	N/A			

\* SIGNS GREATER THAN 1.2m IN WIDTH, EXCEPT DIAMOND SHAPE SIGNS, REQUIRE TWO POSTS.

\*\* REQUIRES SLIP BASE PER MANUFACTURER'S RECOMMENDATION.

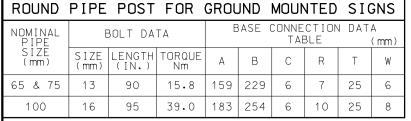
# POST SIZE REQUIREMENTS

GENERAL NOTES:

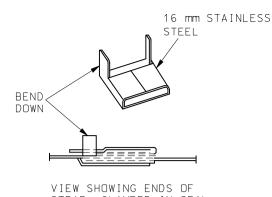
ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE

ALL POSTS SHALL BE EMBEDDED A MINIMUM OF 910 cm.

MIS	SOURI HIGHWAYS AND COMMISSION	
		Y SIGNING TING DETAILS
DATE:	EFFECTIVE:11-01-2006	M903.03BD 3



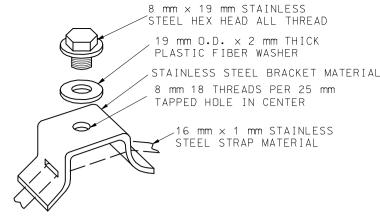
ROUN	D PIPE POST	AND FOO	TING	DATA	TABLE
NOM.		STUB	F001	ING	CONCRETE
SIZE (mm)	MASS kg/m	LENGTH (mm)	DIA. (mm)	DEPTH (mm)	m <sup>3</sup>
65	8.62	1310	305	1370	0.10
75	11.28	1310	305	1370	0.10
100	16.06	1615	460	1675	0.275

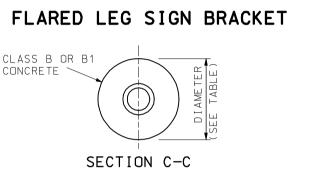


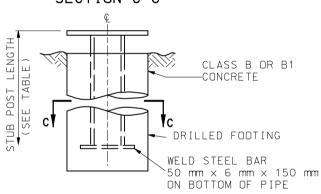
STRAP, CLAMPED IN SEAL

€ HIGH STRENGTH BOLT

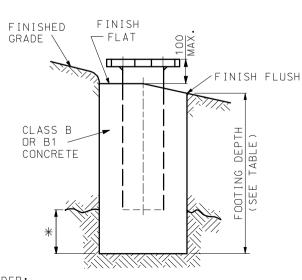
STRAP SEAL



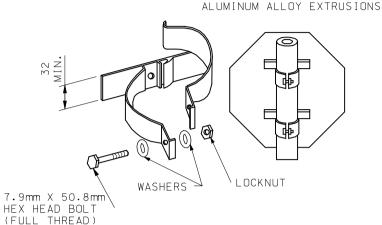




FOUNDATION DETAIL SLIP BASE ASSEMBLIES



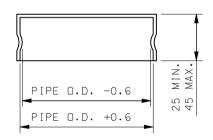
FOOTING DETAIL



ASTM B 308, 6061-T6 OR 6063-T6,

## STAINLESS STEEL HARDWARE CLAMP TYPE SIGN SUPPORTS FOR PIPE POST

ROLLED CRIMP TO ENGAGE PIPE O.D.

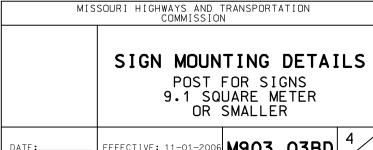


FRICTION CAP

GENERAL NOTE:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE

REFER TO THE GENERAL NOTES ON SHEET 1.



# BOLT RETAINER

SHEET METAL BOLT RETAINER CUT FROM 0.39 mm THICK (30 GUAGE) GALVANIZED SHEET METAL. PLACE BETWEEN BASE PLATE. SIZE VARIES TO FIT PLATE. BOLT SHALL BE

2 mm LARGER THAN REQUIRED BOLT SIZE.

(SEE "BOLT DATA" IN TABLE) 6 mm THICK FLAT WASHER OR TWO 3 mm THICK FLAT WASHER (ROUND) BOLT RETAINER FINISHED GRADE

PLAN VIEW

ELEVATION (STEEL PIPE POST BASE CONNECTION)

MULTI-DIRECTION SLIP BASE

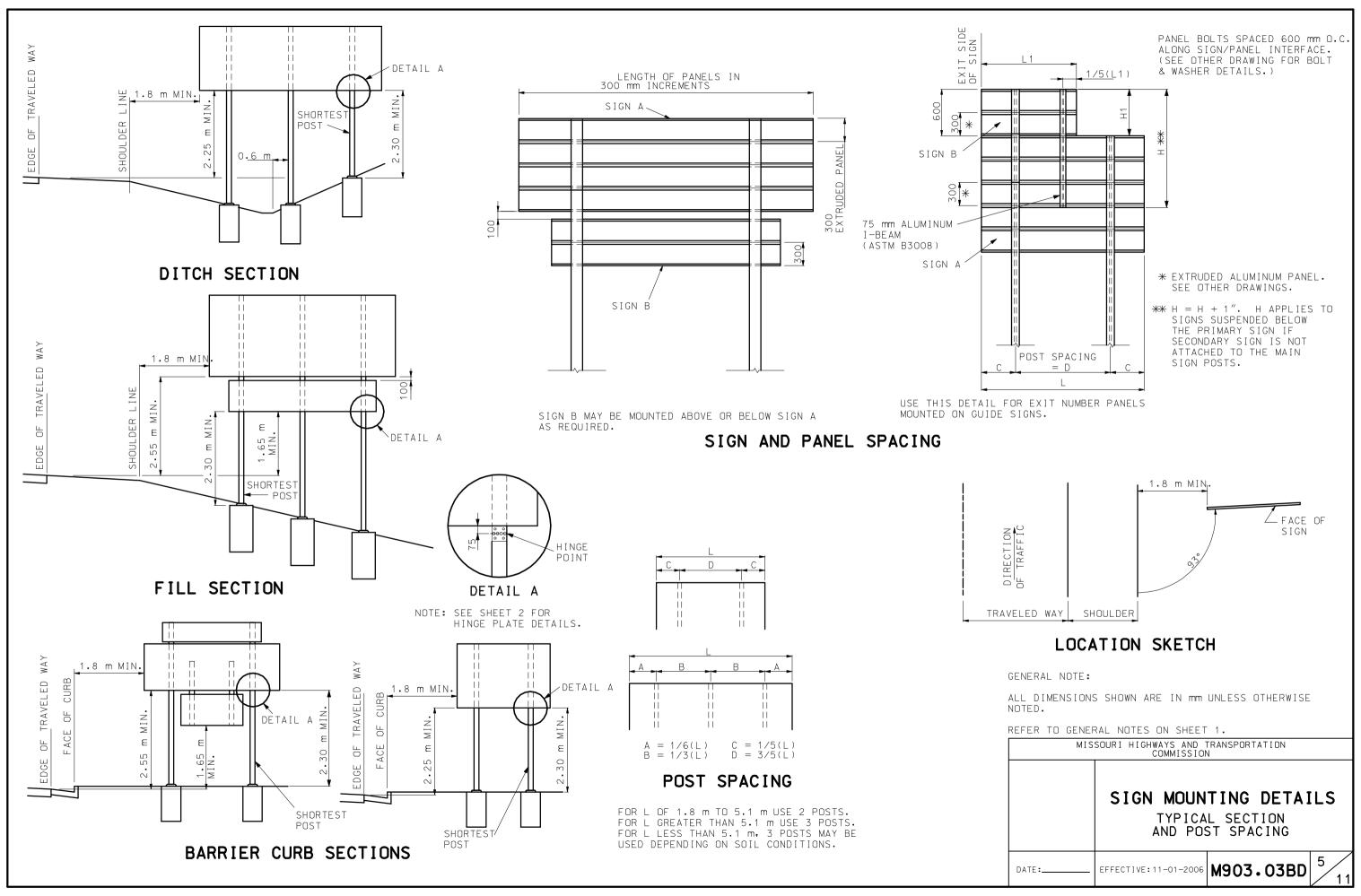
TOP OF FOOTING, WITH FINISHED  $\square$  FLAT GRADE. SEE "FOOTING DETAIL"

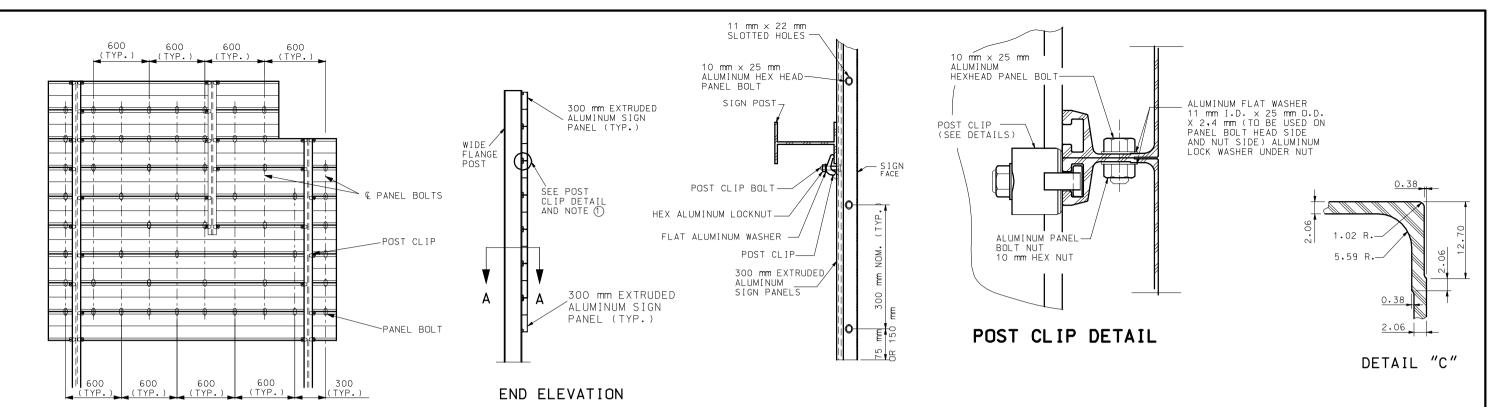
FOR FOOTINGS ON SLOPES.

\* PIPE 75 mm DIA. AND UNDER; - 600 mm MAXIMUM IN ROCK, PIPE OVER 600 mm DIA.; 900 mm MAXIMUM IN ROCK

EFFECTIVE: 11-01-2006

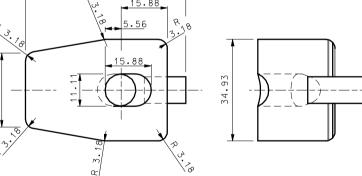
M903.03BD





# PANEL BOLT LOCATION

① SIGNS SHALL BE FIELD ATTACHED TO POSTS WITH POST CLIPS AND BOLTS, SEE POST CLIP DETAIL. THE SHANK OF THE POST CLIP BOLT SHALL FIT TIGHTLY AGAINST THE POST FLANGE AFTER THE LOCKNUTS ARE TORQUED. LOCKNUTS ON THE POST CLIP BOLTS SHALL BE TORQUED TO 25.4 mm WHEN USING DRY, CLEAN, UNLUBRICATED THREADS.



PLAN VIEW

END VIEW

# DETAIL "A" DETAIL "A" DETAIL "B" SERRATIONS 32.94 9.53 3.97

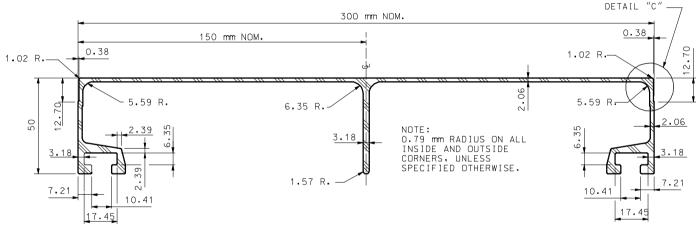
DETAIL "A"
ENLARGED VIEW OF SERRATIONS

90° SERRATIONS

DETAIL "B"

ENLARGED DETAIL OF SERRATIONS
SAW GATING AS SHOWN
(APPROXIMATELY FLAT PERMISSABLE)

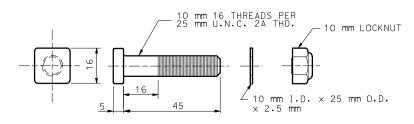
# SECTION A-A



# 300 mm NOMINAL EXTRUDED ALUMINUM PANEL

MINIMUM MASS = 3.6 kg/m

NOTE: MINIMUM MASS AND THICKNESS DIMENSIONS SHOWN. HEAVIER PANELS MAY BE USED.



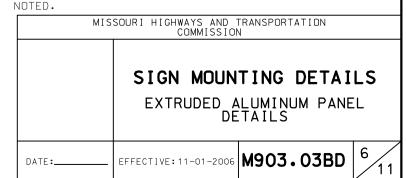
# POST CLIP BOLT WITH FLAT WASHER AND LOCKNUT

NOTE: SQUARE BOLT HEAD SHOWN.
RECTANGULAR BOLT HEAD WITH
LEAST DIMENSION OF 16 mm MAY
BE USED.

BOLT - 45mm x 10 mm ALUMINUM HEX LOCKNUT - 10 mm ALUMINUM WASHER - ALUMINUM

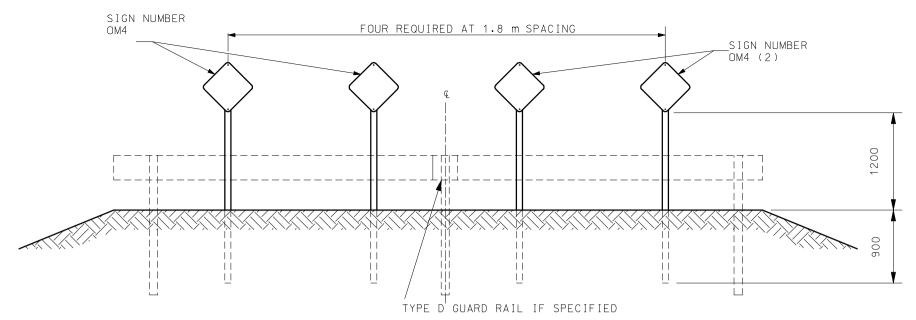
### GENERAL NOTE:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.



# POST CLIPS SHALL BE ASTM B 108, 356-T6 ALUMINUM ALLOY.

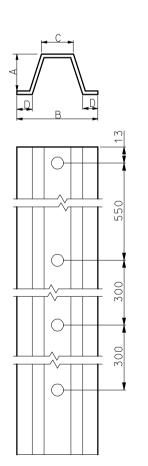
**ELEVATION VIEW** 



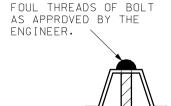
### MOUNTING DETAILS (END OF ROAD OR STREET)

# TYPE 4 OBJECT MARKER SIGN OM4

(2) RED MODOT TYPE 7 REFLECTIVE SHEETING ON 1.5 mm SHEET ALUMINUM.



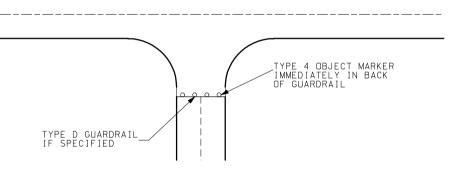
HOLE PUNCHING SHOWN IS THE MINIMUM NUMBER AND SPACING ALLOWED. THE MAXIMUM HOLE PUNCHING ALLOWED IS 10 mm DIAMETER HOLES, 25 mm CENTER TO CENTER, BEGINNING 25 mm FROM THE END AND CONTINUING THE ENTIRE LENGTH OF THE POST.



STE	EL OB	JECT	MARK	ER P	DST				
LIMITS	kg/m	n DIMENSIONS - mm							
LIMITIS	(3)	А В		С	D				
MIN.	2.68	32	64	25	12				
MAX.	3.35	41	83	32	18				

(3) MASS BEFORE GALVANIZING OR PUNCHING. LIMITS SHOWN ARE ABSOLUTE. NO FURTHER WEIGHT, DIMENSIONAL OR COMMERCIAL TOLERANCE WILL BE ACCEPTABLE.

OBJECT MARKER POST AND FASTENER DETAILS



TYPICAL ROAD CLOSED

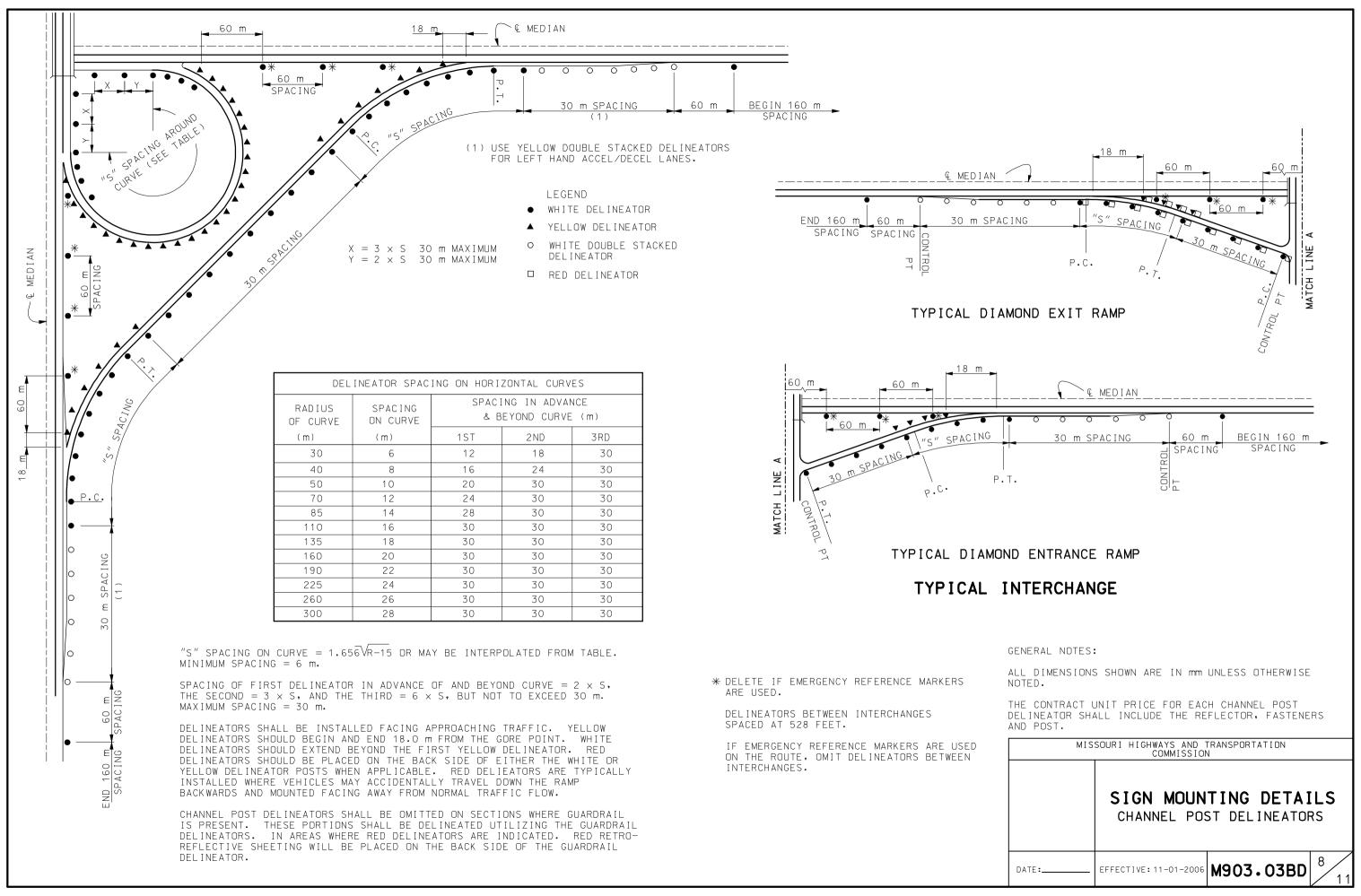
GENERAL NOTES:

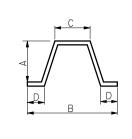
ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE

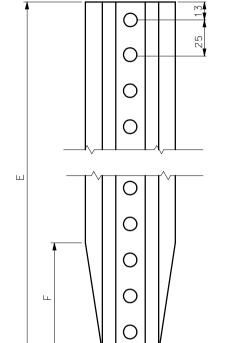
THE CONTRACT UNIT PRICE FOR EACH MILE MARKER AND TYPE 4 OBJECT MARKER SHALL INCLUDE SIGN PANEL. REFLECTIVE SHEETING, AND POST, REGARDLESS OF LENGTH.

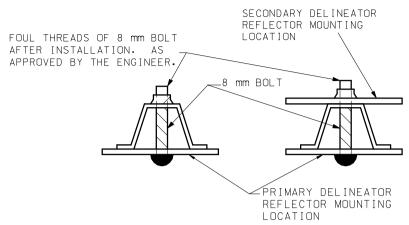
MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION SIGN MOUNTING DETAILS DELINEATORS, MILE MARKERS AND OBJECT MARKERS

EFFECTIVE: 11-01-2006 M903.03BD









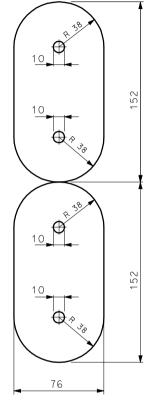
HOLE PUNCHING TO EQUAL 10 mm DIAMETER HOLES, ONE INCH CENTER TO CENTER, BEGINNING 13 mm FROM THE END AND CONTINUING THE ENTIRE LENGTH OF THE

DELINEATOR POST										
LIMITC	kg/m	DIMENSIONS - mm								
LIMITS	(2)	А	В	С	D	E	F			
NOMINAL	1.67	25	57	22	10	2130	25			
TOLERANCE	± 5%	±3	±3	±3	±3	±25	±7			

(2) WEIGHT BEFORE GALVANIZING OR PUNCHING.

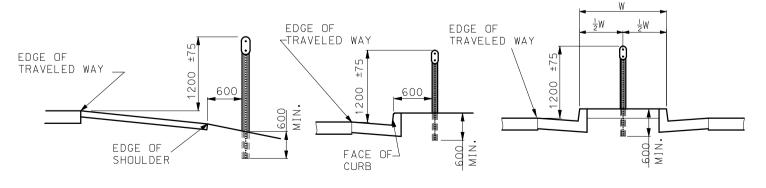
# 76





DOUBLE STACKED CHANNEL POST DELINEATOR REFLECTOR

# DELINEATOR POST AND FASTENER DETAILS



SHOULDER MOUNTED

OUTSIDE BARRIER CURB

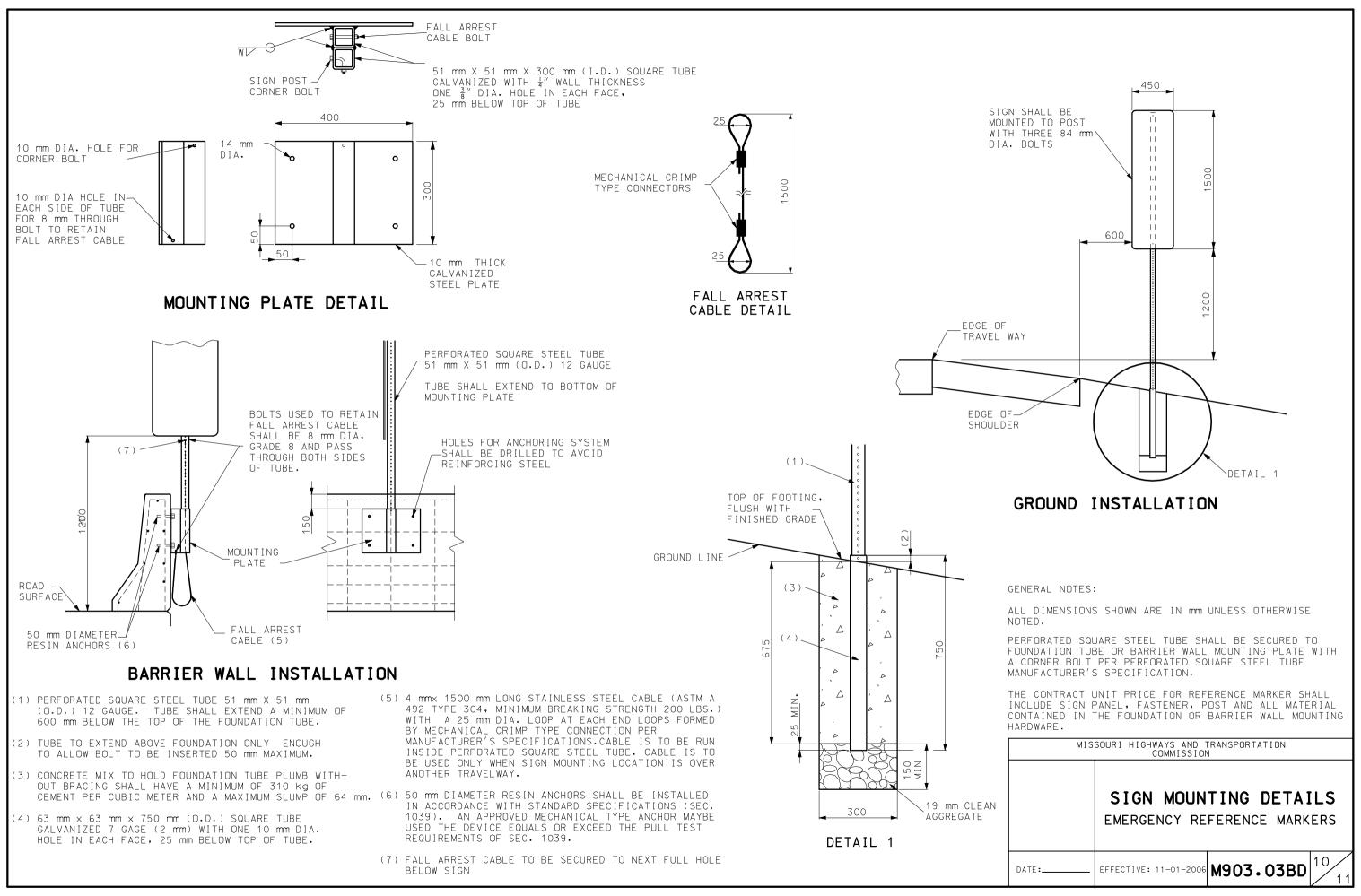
NARROW PAVED MEDIAN

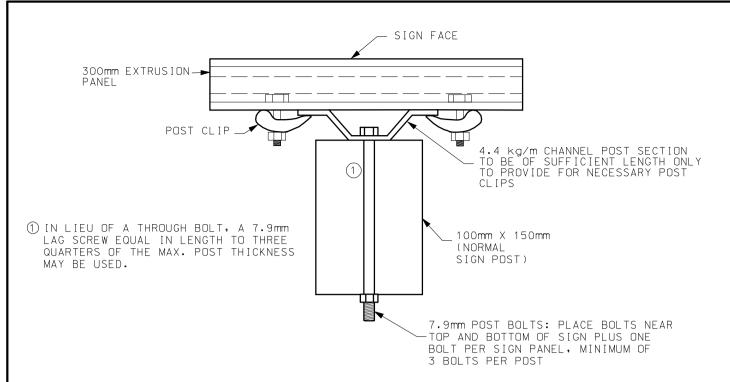
DELINEATOR MOUNTING DETAILS

GENERAL NOTES:

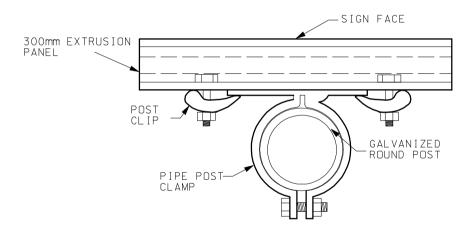
ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION						
	SIGN MOUNTING DETAILS CHANNEL POST DELINEATORS					
DATE:	EFFECTIVE: 11-01-2006 M903.03BD 9					





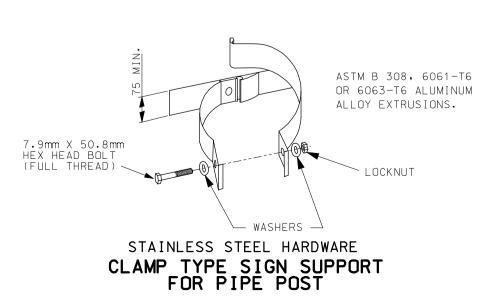
# MOUNTING DETAILS FOR EXTRUDED PANELS ON WOOD 100mm X 150mm POST

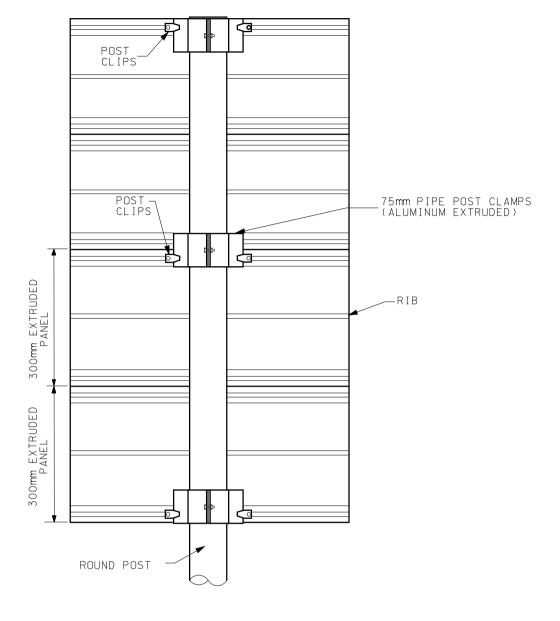


PLAN VIEW

# MOUNTING DETAILS FOR EXTRUDED PANELS ON ROUND PIPE POST

NUMBER OF BOLTS TO ATTACH STEEL CHANNEL TO WOOD POST							
SIGN HEIGHT	NO. OF BOLTS* PER WOOD POST USED						
300	2						
600	3						
900	4						
1200	5						
1500	6						
1800	7						
2100	8						
*LAG SCREWS M	AY BE SUBSTITUTED						





# TYPICAL POST CLIP MOUNTING DETAILS FOR ROUND PIPE POSTS

GENERAL NOTES:

ALL DIMENSIONS SHOWN ARE IN mm UNLESS OTHERWISE NOTED.

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION							
	SIGN MOUNTING DETAILS  EXTRUDED PANEL ATTACHMENTS  FOR SIGNS 2.8 m <sup>2</sup> OR SMALLER						
DATE:	EFFECTIVE: 11-01-2006 M903.03BD 11						